

**ecopack** 

We shape the sweetness of the world



Ecopack has been leader in the production of baking moulds and containers for the international food industry since 1939.

## Company vision

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Established in 1939 and based in Turin, Ecopack is specialised in the production of baking moulds and containers for the international food industry.

In close collaboration with the most important international companies in Europe, the Middle East, Asia, Australia, the United States and South America. Ecopack has always been ahead of the field in the search for alternative solutions to plastic.

Ecopack uses renewable and biodegradable raw materials, reducing the environmental impact along the whole production chain and maintaining the distinctive characteristics of its products.

The main raw material used in our products is paper. The fibre used to make our paper is a certified renewable resource, sourced from well-managed forests controlled by the chain of custody.

Our paper suppliers are certified in compliance with the standards of the FSC® (Forest Stewardship Council®). Most of the paper used in our products is PFOA-free.

## The materials

Paper is a recyclable material because the cellulose it contains can be subject to repeated processing cycles. Ecopack holds **FSC® certification** for the management of certified papers. The FSC® certifies the responsible management of forests by verifying the origin of the raw material through the chain of custody. FSC® certified products are available to order.

All Ecopack products are made with raw materials (paper, glues, inks) that comply with the international regulations governing suitability for food contact. All the moulds intended for baking can be used in the oven and are certified to resist temperatures of up to 220°C, and are also suitable for also in the microwave.

## Other components

All the components used comply with the legal criteria regarding materials, conformity and food safety. Some of the components also comply with the EU directive on biodegradability and compostability **UNI EN13432:2002** and meet all legal criteria regarding materials, compliance and food safety.

Ecopack products are, therefore, suitable for **food contact**, and are free from the release of harmful substances and food contamination, in compliance with EU Regulation (EC) 1935/2000.

All Ecopack products are made from recyclable, biodegradable paper.

They protect the environment and comply fully with the legislation regulating direct contact between packaging and food.



## CERTIFICATIONS

We use only the finest quality carefully selected raw materials to make our products.

Ecopack holds UNI EN ISO 9001:2015 certification for Quality System management and complies with the version 5 of the BRC global standard for packaging and packing materials. Ecopack also adopts the Aticelca® recyclability assessment system.

- UNI EN ISO 9001:2015
- FSC® multisite certification - (BV-COC-129853)
- Kosher certification
- Kosher Passover (English)
- Kosher Passover (Jewish)
- BRC certification
- Aticelca 501:2019
- OK Compost Industrial



# Customer care



Customer satisfaction has always been our top priority. Every Ecopack site has a highly professional customer care team prepared to meet the needs of the customer quickly and efficiently.

A chat box has been activated on our website with a dedicated customer care operator, to provide assistance in real time and respond increasingly to the customer's needs.



Yes, we care

# Sustainability



Ecopack is a leader in the design and production of paper containers for food, using its resources to develop the sustainability index of paper as a raw material and progressively reducing the environmental impact along the whole supply chain.

## Less raw material

Ecopack designs machines and moulds to make increasingly lightweight paper products without compromising strength. This means lower consumption of resources (energy, water), fewer chemicals and fewer emissions during transport.

## Sustainable product end-of-life

Ecopack manufactures products with an environmental impact that is reduced to the minimum (recyclable, biodegradable, compostable).

## Less waste

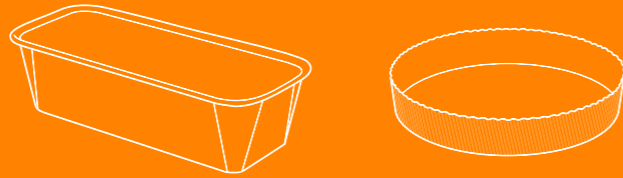
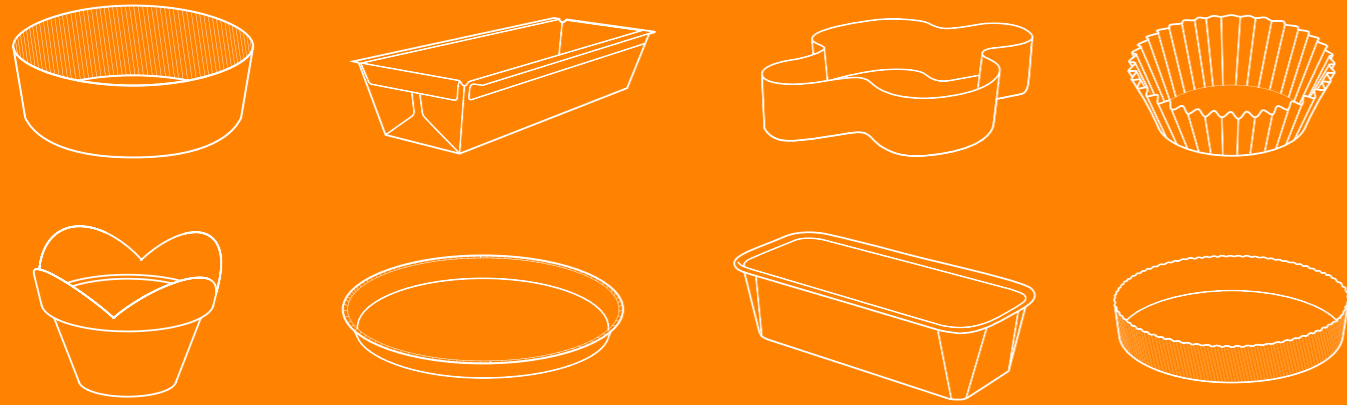
The waste of raw materials is minimised thanks to the planning of the supply chain and production cycle engineering. Paper waste is recovered as a secondary raw material.



100% sustainability by 2025

# Product range

The Ecopack range includes over 800 items, available in various sizes, colours and finishes, also in customised versions.



## LEGEND



OVEN SAFE



MICROWAVE SAFE



FREEZER SAFE



TEMPERATURE OF USE

End of life used product: how to dispose of it?



UNSORTED WASTE



PAPER BIN



PLASTIC BIN



ORGANIC WASTE

Compostability OK COMPOST (UNI EN 13432:2002)



Recyclability ATICELCA 501:2019 UNI 11743 (EN 13430)

Recyclable with paper

Level A: 90% reusable paper

Level B: 80% reusable paper

Level C: 70% reusable paper



Aticelca® 11364-0003

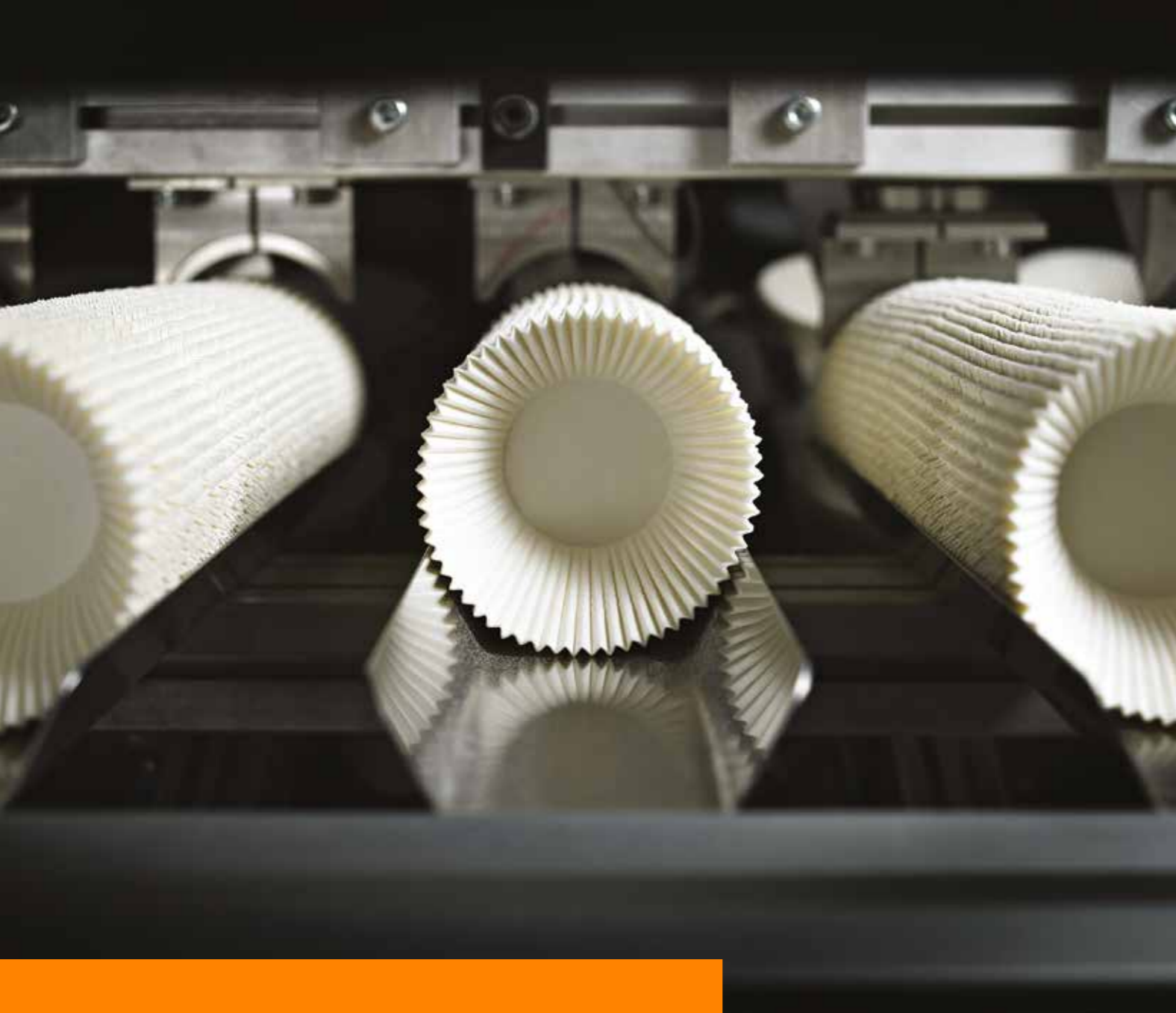


Aticelca® 11364-0003



Aticelca® 11364-0003





## Paper cups



AUTOMATIC  
DENESTER



MAX 220°C



### Shapes



ROUND



RECTANGULAR



OVAL



SQUARE

### Papers

Available in different **weights** with different **properties** (e.g. greaseproof, slip easy for automatic lines, silicone-coated for easier release of the product fully compostable, like cocoa paper).

### Sizes

The sizes are designed on the basis of customer requirements, guaranteeing maximum efficiency on the production lines during the automatic unstacking phase.

### Colours



WHITE



BROWN



COLOURED

## Paper cups

Small cups, great taste. To make the art of cake making even more precious.

Ecopack manufactures greaseproof paper cups suitable for automatic unstacking and works with the leading companies in the bakery automation sector.





## Panettone alto

From small muffins to festive cakes, the panettone alto is the best dress for special occasions.

NEW! PANETTONE MOLDS MADE WITH NATURAL (UNBLEACHED) PAPER ARE NOW CERTIFIED OK COMPOST INDUSTRIAL!



Product available on request



MAX 220°C

## Panettone alto



MAX 220°C



GOLD FLOWER PRINT



PREMIUM



CORRUGATED BAND

Code	Bottom	Height	Design	Cooked product weight	Pcs per box	Boxes per pallet	Pcs per pallet
PA6040	60	40	Gold flower print	60 gr	2.000	42	84.000
PA6045	60	45	Gold flower print	60 gr	2.000	42	84.000
PA6045GG	60	45	Premium	60 gr	2.000	42	84.000
PA7050	70	50	Gold flower print	100 gr	2.000	42	84.000
PA7050GG	70	50	Premium	100 gr	2.000	42	84.000
PA7060	70	60	Gold flower print	100 gr	2.000	42	84.000
PA7360	73	60	Gold flower print	125 gr	2.000	42	84.000
PA9040_R	90	40	Gold flower print	150 gr	2.400	28	67.200
PA9040F_R	90	40	Gold flower print	150 gr	2.400	28	67.200
PA9090R_R	90	90	Gold flower print	200 gr	2.400	28	67.200
PA11085R_R	110	85	Gold flower print	300 gr	2.200	12	26.400
PA13495	134	95	Gold flower print	500 gr	1.500	15	22.500
PA154105	154	105	Gold flower print	750 gr	1.000	12	12.000
PA154112	154	112	Gold flower print	750 gr	1.000	12	12.000
PA165110	161	110	Gold flower print	800 gr	900	12	10.800
PA170110	170	110	Gold flower print	1.000 gr	1.100	12	13.200
PA172125	172	125	Gold flower print	1.000 gr	1.000	12	12.000
PA193144	193	144	Gold flower print	1.500 gr	660	15	9.900
PB13495W*	134	95	Gold flower print	500 gr	375	6	2.250
PB154110W*	154	110	Gold flower print	750 gr	216	9	1.944
PB168110W*	168	110	Gold flower print	900/1.000 gr	500	6	3.000

\*With vertical corrugated band



## Panettone basso

Refined and elegant, our panettone basso moulds make the festive season unforgettable.

Made with the timeless gold flower design on a dark brown background, the panettone basso moulds are also available in a large version, with a capacity of up to 5 kg of dough.

## Panettone basso



MAX 220°C



NATURAL PAPER ONLY



STANDARD RANGE



SPECIAL SIZE



NATURAL - UNBLEACHED  
(available on request)

Code	Bottom	Height	Design	Cooked product weight	Pcs per box	Boxes per pallet	Pcs per pallet
PB15555	155	55	Gold flower print	450 gr	384	12	4.608
PB17055	170	55	Gold flower print	500 gr	396	11	4.356
PB18560	185	60	Gold flower print	700 gr	396	11	4.356
PB20065	200	65	Gold flower print	800 gr	270	11	2.970
PB20070	200	70	Gold flower print	850 gr	252	11	2.772
PB20075	200	75	Gold flower print	900 gr	360	9	3.240
PB21070	210	70	Gold flower print	950 gr	240	11	2.640
PB22070	220	70	Gold flower print	1.000 gr	360	6	2.160
PB24080_T	240	80	Gold flower print	1.500 gr	280	6	1.680
PB27580_T	275	80	Gold flower print	2.000 gr	100	9	900
PB300150_T	300	150	Gold flower print	3.000 gr	100	6	600

## Panettone basso external flute



Code	Bottom	Height	Design	Cooked product weight	Pcs per box	Boxes per pallet	Pcs per pallet
PB155550FO	155	55	Gold flower print	500 gr	430	15	6.450
PB185600FO	185	60	Gold flower print	750 gr	516	11	5.676
PB210700FO	210	70	Gold flower print	1.000 gr	540	6	3.240



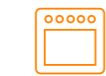


## Tart moulds

The symbol par excellence of baking, celebration and tradition: the cake.

From the small tart to the 800 g mould, our cake moulds come in the perfect size for every need. The use of corrugated paper makes them greaseproof and suitable for use in traditional ovens, microwave ovens and freezers.

## Tart moulds



MAX 220°C



NATURAL PAPER ONLY



GOLD FLOWER PRINT



GREEN



ORANGE



RED



BLUE



FUCHSIA



YELLOW



NATURAL - UNBLEACHED  
(available on request)

Code	Bottom	Height	Design	Cooked product weight	Pcs per box	Boxes per pallet	Pcs per pallet
PB10030	100	30	Gold flower print	100 gr	450	24	10.800
PB10030PV	100	30	Green	100 gr	450	24	10.800
PB10030PA	100	30	Orange	100 gr	450	24	10.800
PB10030PRE	100	30	Red	100 gr	450	24	10.800
PB10030PG	100	30	Yellow	100 gr	450	24	10.800
PB10030PBL	100	30	Blue	100 gr	450	24	10.800
PB10030PP	100	30	Fuchsia	100 gr	450	24	10.800
PB12030	120	30	Gold flower print	150 gr	440	24	10.560
PB15535	155	35	Gold flower print	300 gr	540	12	6.480
PB15535PV	155	35	Green	300 gr	540	12	6.480
PB15535PA	155	35	Orange	300 gr	540	12	6.480
PB15535PRE	155	35	Red	300 gr	540	12	6.480
PB15535PG	155	35	Yellow	300 gr	540	12	6.480
PB15535PBL	155	35	Blue	300 gr	540	12	6.480
PB15535PP	155	35	Fuchsia	300 gr	540	12	6.480
PB17035	170	35	Gold flower print	400 gr	600	12	7.200
PB18530	185	30	Gold flower print	450 gr	600	9	5.400
PB18535	185	35	Gold flower print	500 gr	600	9	5.400
PB20030	200	30	Gold flower print	600 gr	660	9	5.940
PB21025	210	25	Gold flower print	700 gr	360	15	5.400
PB21030	210	30	Gold flower print	700 gr	495	11	5.445
PB22040	220	40	Gold flower print	800 gr	500	9	4.500



# Colomba



MAX 220°C



NATURAL PAPER ONLY



500 gr



750 gr



1.000 gr



1.500 gr

Code	Sizes	Design	Cooked product weight	Pcs per box	Boxes per pallet	Pcs per pallet
505009_T	250x150x50h	Gold flower print	500 gr	600	6	3.600
507509	285x200x58h	Gold flower print	750 gr	600	9	5.400
510009	320x220x65h	Gold flower print	1.000 gr	600	6	3.600
515009_T	365x255x65h	Gold flower print	1.500 gr	120	12	1.440

## Colomba

The characteristic mould for the traditional Easter cake, available in four sizes.

The colomba moulds, with their unmistakable shape, are suitable for use on automatic unstacking machines. The vertical band is made of greaseproof non-stick, corrugated paper. The base is made of corrugated micro-perforated paper, ensuring optimum cooking of the dough.



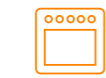


## Special moulds

To make the best moments even more special, we have created a range of moulds for every occasion.

Egg, star and 4-leaf clover: unusual shapes to perfectly enhance every creation, be it sweet or savoury. Not just for festivities, but for every occasion.

## Special moulds



MAX 220°C



NATURAL PAPER ONLY



STAR



4-LEAF CLOVER



GOLD FLOWER PRINT EGG



GREEN EGG



RED EGG



YELLOW EGG



BLUE EGG



FUCHSIA EGG



ORANGE EGG



NATURAL - UNBLEACHED  
(available on request)

Code	Sizes	Description	Cooked product weight	Pcs per box	Boxes per pallet	Pcs per pallet
5ST750ST_T	235x60h	Gold flower print star	750 gr	675	6	4.050
5QU750ST	180x64h	Gold flower print 4-leaf clover	750 gr	208	15	3.120
PBU21550F/MD	215x50h	Gold flower print egg mould	500 gr	360	15	5.400
PBU21550PV	215x50h	Green egg mould	500 gr	360	15	5.400
PBU21550PA	215x50h	Orange egg mould	500 gr	360	15	5.400
PBU21550PRE	215x50h	Red egg mould	500 gr	360	15	5.400
PBU21550PG	215x50h	Yellow egg mould	500 gr	360	15	5.400
PBU21550PBL	215x50h	Blue egg mould	500 gr	360	15	5.400
PBU21550PP	215x50h	Fuchsia egg mould	500 gr	360	15	5.400



# Plumcake

One of the great classics, the plum cake mould is suitable for a lot of different recipes.

Created as a mould for the typical English cake, the plum cake mould lends itself to countless other recipes. Also available in the silicone coated version, for easier release of the product.

# Plumcake



Inside: natural  
Outside: brown + flower print



Inside: natural  
Outside: plain brown

Code	Sizes	Description	Cooked product weight	Pcs per box	Boxes per pallet	Pcs per pallet
515065/10	150x65x50h	Inside: natural non siliconized Outside: brown + gold	200 gr	1.080	9	9.720
516565/0	165x65x50h	Inside: natural non siliconized Outside: brown + flower print	250 gr	800	15	12.000
5170110B/0	170x110x35h	Inside: natural non siliconized Outside: plain brown	250 gr	656	16	10.496
517650BS/1	176x74x49h	Inside: natural siliconized Outside: brown + flower print	300 gr	300	36	10.800
5195118B/10	195x118x40h	Inside: natural non siliconized Outside: plain brown	300 gr	480	16	7.680
520065/0	200x65x45h	Inside: natural non siliconized Outside: brown + flower print	300 gr	600	12	7.200
522570/0	225x70x65h	Inside: natural non siliconized Outside: brown + flower print	400 gr	516	12	6.192
523580USA/0	235x80x70h	Inside: natural non siliconized Outside: brown + flower print	750 gr	280	20	5.600
526055/10	260x65x55h	Inside: natural non siliconized Outside: plain brown	500 gr	480	16	7.680
5267429BSCH_R	265x75x30h	Inside: natural non siliconized Outside: plain brown	500 gr	750	16	12.000
523589350_R	235x89x35h	Inside: natural non siliconized Outside: plain brown	500 gr	560	16	8.960
52358935BSCHNC	235x89x35h	Inside: natural siliconized Outside: plain brown	500 gr	720	12	8.640



## Tulip cups

An explosion of colours to make perfectly shaped muffins and cupcakes.

Cheerful, colourful and fun, tulip cups are the perfect dress for muffins. Made with batch-dyed papers that do not release colour during baking. They are not self-supporting, so they must be positioned in a baking tray before baking. Customisation available on request.

## Tulip cups



MAX 220°C



Code	Flat size - ø bottom	Colour	Pcs per tube	Tubes per box	Pcs per box	Boxes per pallet	Pcs per pallet
711035	110x110 - ø 35	White	250	20	5.000	42	210.000
711035B	110x110 - ø 35	Brown	250	20	5.000	42	210.000
711035G	110x110 - ø 35	Gold	250	20	5.000	42	210.000
711035PCOL6	110x110 - ø 35	6 mixed colours	250	3x6 col	4.500	42	189.000
711045B	110x110 - ø 45	Brown	250	20	5.000	42	210.000
711048G	110x110 - ø 48	Gold	190	36	6.840	48	328.320
712550B	125x125 - ø 50	Brown	270	14	3.780	42	158.760
713250B	132x132 - ø 50	Brown	267	12	3.200	42	134.400
714050B	140x140 - ø 50	Brown	267	12	3.200	42	134.400
715050	150x150 - ø 50	White	267	12	3.200	42	134.400
715050B	150x150 - ø 50	Brown	267	12	3.200	42	134.400
715050BGG	150x150 - ø 50	Premium design	267	12	3.200	42	134.400
715050PCOL6	150x150 - ø 50	6 mixed colours	267	12	3.200	42	134.400
715050PN	150x150 - ø 50	Black	267	12	3.200	42	134.400
715060B	150x150 - ø 60	Brown	285	12	3.420	42	143.640
716050B	160x160 - ø 50	Brown	200	12	2.400	42	100.800
716050	160x160 - ø 50	White	200	12	2.400	42	100.800
716050PCOL6	160x160 - ø 50	6 mixed colours	200	2x6 col	2.400	42	100.800
716050PN	160x160 - ø 50	Black	200	12	2.400	42	100.800
717550B	175x175 - ø 50	Brown	200	12	2.400	42	100.800
717550	175x175 - ø 50	White	200	12	2.400	42	100.800
717550PCOL6	175x175 - ø 50	6 mixed colours	200	2x6 col	2.400	42	100.800



## Lotus cups

As elegant and precious as a flower, lotus cups lend themselves to many uses, from muffins to other types of dough.

With pointed or rounded petals, lotus cups not only give shape to classic muffins and cupcakes, but are also suitable for cooking or serving individual savoury portions. Their shape presents the finished product in a very attractive way.

## Lotus cups



Code	Sizes	Colour	Pcs per tube	Tubes per box	Pcs per box	Boxes per pallet	Pcs per pallet
915547B	Lotus 155/47 rounded points	Brown	300	24	7.200	20	144.000
916050BPT	Lotus 160/50 rounded points	Brown	120	18	2.160	28	60.480
916050B	Lotus 160/50 pointed	Brown	120	18	2.160	28	60.480
916050PCOL6	Lotus 160/50 pointed	6 mixed colour	120	18	2.160	28	60.480

## Tulip tray

Code	Description	Tray size	Tray per box	Boxes per pallet	Tray per pallet
T71501110	Reversible Tulip tray 20 small holes, 12 medium-large	380x290	70	30	2.100





## Muffin cups

From the first bite in the morning to a tasty afternoon snack, through to aperitifs with friends: the fantastic world of muffins.

The most traditional muffin mould is available in white and brown versions, with or without a rolled edge. Muffin cups can also be found in practical 24-cup baking trays, with microperforation to facilitate tearing.

## Muffin cups



MAX 220°C



ROLLED BRIM



NON ROLLED BRIM

Code	Colour	Rolled brim	Bottom	Height	Top in	Top out	Pcs per box	Boxes per pallet	Pcs per pallet
804535	White	No	45	35	65	75	2.100	28	58.800
804540	White	Yes	45	40	55	65	5.400	28	151.200
805032/1	White	Yes	50	30	62	69	8.640	28	241.920
805032/1B	Brown	Yes	50	30	62	69	8.640	28	241.920
805032B	Brown	No	50	30	62	69	8.640	28	241.920
805040/2	White	Yes	50	40	69	78	5.000	24	120.000
805040/2B	Brown	Yes	50	40	69	78	7.000	24	168.000
806335BS	Brown siliconized	Yes	63	35	73	83	2.520	28	70.560
806237	White	Yes	62	33	81	91	4.500	28	126.000
806237B	Brown	Yes	62	33	81	91	4.050	28	113.400

## Muffin tray

Code	Description	Tray measurements	Note	Trays per box	Boxes per pallet	Tray per pallet
MT224	Muffin tray 24 white cups 50 gr	504x338	Perforation	100	20	2.000
MT224ST	Muffin tray 24 coloured cups 50 gr	504x339	Perforation	100	20	2.000
MT424	Muffin tray 24 white cups 100 gr	576x384	Perforation	100	20	2.000





## Round pies

One mould, endless possibilities. Round pies are the solution for every kind of recipe, sweet or savoury.

Two types of paper, gold or brown, many sizes, from small single-portion to family size. There are also countless recipes that can be prepared with round pie cases: tarts, sweet or savoury pies, focaccia and many more. The pie molds are self-supporting and do not require the use of baking trays.

## Round pies



MAX 220°C



BROWN PAPER



GOLD PAPER

PIE MOLDS IN GOLD PAPER ARE RECYCLABLE WITH PAPER!



WATCH THE CODE!

Codes "G" certified Aticelca level B  
Codes "GK" certified Aticelca level C



Aticelca® 11364-0003



Aticelca® 11364-0003

Code	Paper color	Rolled brim	Base	Height	Top in	Top out	Pcs per box	Boxes per pallet	Pcs per pallet
804020	White	Si	40	20	60	67	10.800	28	302.400
804626B/1	Dark brown	Si	49	20	66	78	4.680	35	163.800
805019B	Brown	Si	50	20	58	66	6.048	28	169.344
805019G	Gold	Si	50	20	58	66	6.048	28	169.344
807018B	Dark brown	Si	69	16	85	99	6.300	24	151.200
807820B	Brown	Si	77	19	82	92	3.060	28	85.680
807820G	Gold	Si	77	19	82	92	3.060	28	85.680
808018B	Brown	Si	80	18	88	100	2.720	28	76.160
808018G	Gold	Si	80	18	88	100	2.720	28	76.160
809020B	Brown	Si	90	21	100	110	2.250	24	54.000
809020G	Gold	Si	90	21	100	110	2.250	24	54.000
8011320B	Brown	Si	112	19	123	136	1.200	24	28.800
8011320G	Gold	Si	112	19	123	136	1.200	24	28.800
8013520B	Brown	Si	134	20	146	158	1.740	16	27.840
8013520G	Gold	Si	134	20	146	158	1.740	16	27.840
8016030B/1	Brown	Si	158	31	170	180	1.200	15	18.000
8016030GK	Gold	Si	158	31	170	180	1.200	15	18.000
8017035B	Brown	Si	169	35	179	191	800	15	12.000
8017035G	Gold	Si	169	35	179	191	800	15	12.000
8018030B	Brown	Si	180	30	189	206	900	15	13.500
8018030GK	Gold	Si	180	30	189	206	810	15	12.150
8018024B	Brown	Si	181	24	192	206	840	15	12.600
8018024GK	Gold	Si	181	24	192	206	1.140	15	17.100



# Round pies



MAX 220°C

Code	Paper color	Rolled brim	Base	Height	Top in	Top out	Pcs per box	Boxes per pallet	Pcs per pallet
8018520B	Brown	Si	184	19	200	214	1.000	15	15.000
8018520G	Gold	Si	184	19	200	214	900	15	13.500
8019020B	Brown	Si	190	20	198	209	1.000	15	15.000
8019020GK	Gold	Si	190	20	198	209	960	15	14.400
8019825B	Brown	Si	198	25	208	218	900	15	13.500
8019825GK	Gold	Si	198	23	208	218	840	15	12.600
8020034B	Brown	Si	200	34	560	235	520	15	7.800
8020034GK	Gold	Si	200	34	560	235	520	15	7.800
8022025B	Brown	Si	220	25	230	247	900	10	9.000
8022025GK	Gold	Si	220	25	230	247	900	10	9.000
8024825B	Brown	Si	247	24	259	277	450	15	6.750
8024825GK	Gold	Si	247	24	259	277	450	15	6.750
8027024B	Brown	Si	268	24	280	290	192	28	5.376
8027024GK	Gold	Si	268	24	280	290	192	28	5.376



# Pie molds cardboard with PET coating



MAX 220°C



809020NCT	Black	Si	90	21	100	110	1.540	24	36.960
8011320NCT	Black	Si	113	20	123	136	1.100	24	26.400
8016030NCT	Black	Si	158	31	170	180	1.040	15	15.600
8017035BNCT	Brown+black	Si	168	35	182	193	896	15	13.440
8018030NCT	Black	Si	180	30	189	206	624	15	9.360
8019825NCT	Black	Si	198	25	212	224	720	15	10.800

# Lids



MAX 60°C



Code	Sizes	Material	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet
TP5019W_BR*	73x24h	R-PET	200	10	2.000	25
TP9020-2W/3_BR**	115x30h	R-PET	100	11	1.100	12
TP16030W_BR***	175x35h	R-PET	50	7	350	16
TP22025W_BR****	220x30h	R-PET	50	6	300	21

\*Compatible with 805019B, 805019G

\*\*Compatible with 809020G, 809020B, 809020C, non compatible with 809020NCT

\*\*\*Compatible with 8016030G, 8016030B, non compatible con 8016030C, 8016030NCT

\*\*\*\* Compatible with 8022025B and 8022025G



## Square/rectangular pies

Fancy a strudel, a brownie or a quiche? Bake them all in these handy moulds.

Simple and light, our square and rectangular pie cases can be used not only for baking sweet and savoury recipes, but also for presenting the finished product in recyclable R-PET.

## Square and rectangular pies



RECTANGULAR BROWN PAPER



RECTANGULAR GOLD PAPER



BLACK WITH PET



MINI SQUARE GOLD PAPER



MINI SQUARE BROWN PAPER



LARGE SQUARE GOLD PAPER



LARGE SQUARE BROWN PAPER

Code	Colour	Rolled brim	Bottom	Height	Top in	Top out	Pcs per box	Boxes per pallet	Pcs per pallet
8027222B	Brown	Yes	272x82	22,5	282x92	295x105	1.200	9	10.800
8027222G	Gold	Yes	272x82	22,5	282x92	295x105	1.200	9	10.800
806816B	Brown	Yes	68x68	16	73x73	89x89	2.610	28	73.080
806816G	Gold	Yes	68x68	16	73x73	89x89	2.610	28	73.080
8016218B	Brown	Yes	163x163	18	170x170	184x184	540	28	15.120
8016218G	Gold	Yes	163x164	19	170x171	184x185	540	28	12.120
8027222NCT	Black with PET inside	Yes	272x82	22,5	282x92	295x105	1.200	9	10.800

## Lids



MAX 60°C

Code	Sizes	Material	Pcs per row	Rows per box	Pcs per box	Boxes per pallet
TP6816W_BR*	95x95x30h	R-PET	50	24	1.200	20
TP16218_BR**	195x195x30h	R-PET	50	6	300	25
TP27222W_BR***	275x90x30h	R-PET	100	6	600	14

\*Compatible with 806816B, 806816G

\*\*Compatible with 8016218B, 8016218G

\*\*\*Compatible with 8027222B, 8027222G, 8027222NCT



# Plumpy

Perfect for baking in the oven, its unique line also makes it ideal for presentation.

Made iconic by their attractive and elegant design, plumpy moulds are sturdy and self-supporting, so they don't need a metal baking tray during baking. Recyclable R-PET lids are also available for all sizes.

# Plumpy



MAX 220°C



GOLD VERSION ONLY



BROWN



GOLD



PREMIUM

Code	Design	Rolled brim	Bottom	Height	Top in	Top out	Pcs per box	Boxes per pallet	Pcs per pallet
808040G	Gold	Yes	80x40	40	100x55	112x67	600	72	43.200
808040B	Brown	Yes	80x40	40	100x55	112x67	600	72	43.200
808040GV	Premium green	Yes	80x40	40	100x55	112x67	600	72	43.200
808040GL	Premium fuchsia	Yes	80x40	40	100x55	112x67	600	72	43.200
808040GG	Premium yellow	Yes	80x40	40	100x55	112x67	600	72	43.200
808040BG	Premium brown	Yes	80x40	40	100x55	112x67	600	72	43.200
8015550G	Gold	Yes	158x55	52	176x73	175x70	675	28	18.900
8015550B	Brown	Yes	158x55	52	176x73	157x70	675	28	18.900
8015550GV	Premium green	Yes	158x55	52	176x73	175x70	675	28	18.900
8015550GL	Premium fuchsia	Yes	158x55	52	176x73	175x70	675	28	18.900
8015550GG	Premium yellow	Yes	158x55	52	176x73	175x70	675	28	18.900
8015550BG	Premium brown	Yes	158x55	52	176x73	175x70	675	28	18.900
8019962G	Gold	Yes	199x73	60	220x94	233x107	780	12	9.360
8019962B	Brown	Yes	199x73	60	220x94	233x107	780	12	9.360
80019962GV	Premium green	Yes	199x73	60	220x94	233x107	780	12	9.360
8019962GL	Premium fuchsia	Yes	199x73	60	220x94	233x107	780	12	9.360
8019962GG	Premium yellow	Yes	199x73	60	220x94	233x107	780	12	9.360
8019962BG	Premium brown	Yes	199x73	60	220x94	233x107	780	12	9.360

## Lids



MAX 60°C



Code	Sizes	Material	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet
TP8040W_BR	110x65x30h	R-PET	50	17	850	32
TP15550W_BR	180x85x30h	R-PET	50	14	700	24
TP19962W_BR	230x100x35h	R-PET	50	15	750	12



Cocoa Paper™  
baking moulds:  
welcome to a new  
generation of  
food packaging

## Innovative paper

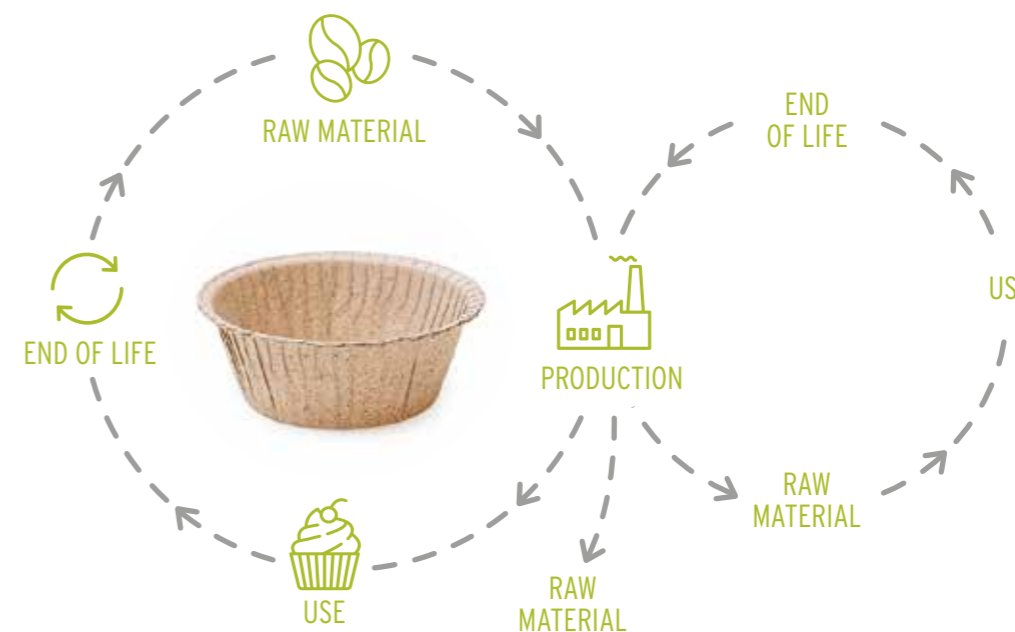
Cocoa Paper™ is the product of an innovative botanical technology that uses the shells resulting from cocoa processing and transforms them into superb quality paper characterised by a natural texture and unique aesthetic.



### COCOA PAPER™ CHARACTERISTICS

- ✓ Up to 40% virgin cellulose from cocoa shells
- ✓ 0% added inks
- ✓ Cocoa fibres used for Cocoa Paper™ are certified OK COMPOST HOME by TUV Austria

### CIRCULAR ECONOMY



# Muffin cups



MAX 220°C



Code	Description	Sizes	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet	Pcs per pallet
805032C	Muffin cup	50x32h	200	20	4.000	42	168.000
805040C	Muffin cup	50x40h	150	15	2.250	42	94.500
806237C_80	Muffin cup	62x37h	150	12	1.800	42	75.600
PA7050C	Panettoncino	70x50h	100	20	2.000	42	84.000
MT224C	Muffin tray 24 cups 50 gr	504x338	20	4	80	20	1.600

# Tulip and lotus



MAX 220°C



Code	Description	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet	Pcs per pallet
711035C	Tulip cup 110x110 ø 35	250	20	5.000	42	210.000
711045C	Tulip cup 110x110 ø 45	250	20	6.840	48	328.320
713250C	Tulip cup 132x132 ø 50	267	12	5.000	42	210.000
714050C/1	Tulip cup 140x140 ø 50	267	12	3.204	42	134.568
715050C	Tulip cup 150x150 ø 50	267	12	3.204	42	134.568
715060C	Tulip cup 150x150 ø 60	200	12	2.400	42	100.800
716050C	Tulip cup 160x160 ø 50	200	12	2.400	42	100.800
717550C	Tulip cup 175x175 ø 50	200	12	2.400	42	100.800
916050C	Lotus cup 160x160 pointed	120	18	2.160	24	51.840
916050RC	Lotus cup 160x160 rounded	120	18	2.160	24	51.840



# Pie moulds



MAX 220°C



Code	Sizes	Pcs per sleeves	Sleeves per box	Pcs per box	Boxes per pallet	Pcs per pallet
807820C	78x20h	50	36	1.800	42	75.600
809020C_110	90x20h	50	45	2.250	20	45.000
8011320C	113x20h	50	16	800	24	19.200
8016030C/1	160x30h	100	6	600	20	12.000
8018030C	180x30h	50	12	600	15	9.000

# Lids



MAX 60°C



Code	Sizes	Material	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet
TP9020-2EW/3_BR*	115x30h	R-PET	100	11	1.100	12
EC184/COP-PET**	184x12h	R-PET	50	60	300	36

\*Compatible with 809020C

\*\*Compatible with 8016030C

# Plumcake and plumpy



MAX 220°C



Code	Description	Sizes	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet	Pcs per pallet
515065C	Plumcake	150x65x50h	50	9	450	24	10.800
808040C	Plumpy mini	80x40x40h	50	12	600	66	39.600
8015550C	Plumpy medium	158x55x52h	50	6	300	42	12.600
8019962C	Plumpy large	199x73x60h	50	5	250	28	7.000

# Lids



MAX 60°C



Code	Sizes	Material	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet
TP8040W_BR*	110x65x30h	R-PET	50	17	850	32
TP15550W_BR**	180x85x30h	R-PET	50	14	700	24
TP19962W_BR***	230x100x35h	R-PET	50	15	750	12

\*Compatible with 808040C

\*\*Compatible with 8015550C

\*\*\*Compatible with 8019962C

## From sweet to savoury

Ecopack broadens its horizons, creating two lines dedicated to delicatessens and take-away: with **Savoury** and **Delivery** we meet the most varied needs, ranging from containers suitable for baking to perfect solutions for cold dishes, salads and poke bowls.



# FLY LIGHTER WITH PAPER PAN



## Paper Pan

Eco-friendly tray,  
30% lighter and recycable.

Now even more eco-friendly,  
made with FSC® paper



Aticelca® 11364-0003



Paper Pan has the same characteristics as plastic trays, such as resistance to grease and liquids, rigidity and heat-sealability, with the added advantage of being 30% lighter than ordinary cardboard containers and therefore eco-sustainable. It is **recyclable with paper** in compliance with UNI11743:2119, UNI EN 13430. Paper Pan holds Aticelca® 501 B, certification, meaning that 80% of the paper used for every Paper Pan can be reused.

## Paper Pan



3 SIZES AVAILABLE, WHITE OR PRINTED

Code	Top inside	Top outside	Bottom	Capacity	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet
80PP9845CT	120x106	148x134	98x82x45h	450 ml	50	6	300	42
80PP14545CT	175x120	205x150	145x98x45h	780 ml	50	4	200	42
80PP18745CT	208x172	235x200	187x145x45h	1.400 ml	80	2	160	42

### PAPER PAN FEATURES

Oven	Max 200°C for 40/60 min.
Microwave	✓
Freezer safe	Up to -40°C
Greaseproof	✓
Sealable	PET film
Resistant to liquids	✓
Use with automatic destackers	✓
Printable on the outside	✓
Recyclability	Paper (Aticelca® level B)



### Closing methods



CLEAR RPET LID



SEALABLE/PEELABLE PET FILM



## Bamboo cardboard salad bowls

Made only with renewable and biodegradable raw materials, these salad bowls are elegant and sturdy, combining practicality and sustainability and adapting to today's eco-friendly requirements. Available in four sizes and also with **recyclable PET lids**. These salad bowls are the ideal solution for transporting mixed salads, rice salads and cold dishes.

They are made of material suitable for contact with food without the release of harmful substances such as PFOS and PFOA and without food contamination. Resistant to temperatures between -18°C and 70°C (not suitable for use in traditional or microwave ovens). The salad bowls also hold **Aticelca® certification** with recyclability level A, meaning that up to 90% of the paper in every recycled salad bowl can be reused.



## Salad bowls



Aticelca® 11364-0003



Code	Bottom	Top	Height	Capacity	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet
EC500/15045	Ø 128	Ø 150	45	500 ml	50	6	300	20
EC750/15060	Ø 128	Ø 150	60	750 ml	50	6	300	20
EC1000/15080	Ø 129	Ø 150	80	1.000 ml	50	6	300	20
EC1300/18466	Ø 160	Ø 184	66	1.300 ml	50	6	300	14



## Lids



Code	Sizes	Material	Pcs per sleeve	Sleeves per box	Pcs per box	Boxes per pallet
EC150/COP-PET*	150x12h	PET	50	6	300	33
EC184/COP-PET**	184x12h	PET	50	6	300	36

\*Suitable for salad bowls EC500/15045, EC750/15060 and EC1000/15080

\*\*Suitable for salad bowl EC1300/18466



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